

ABSTRACT

A method for assisting the laser drilling of a hole in a part comprising the steps of providing a camera mounted to the laser, providing a target hole at a first position, capturing a first image of the target hole at the first position with the camera, moving the target hole to a second position and capturing a second image of the target hole, and computing a drilling location of the target hole from the first image and the second image, said computed drilling location used to laser drill the target hole.